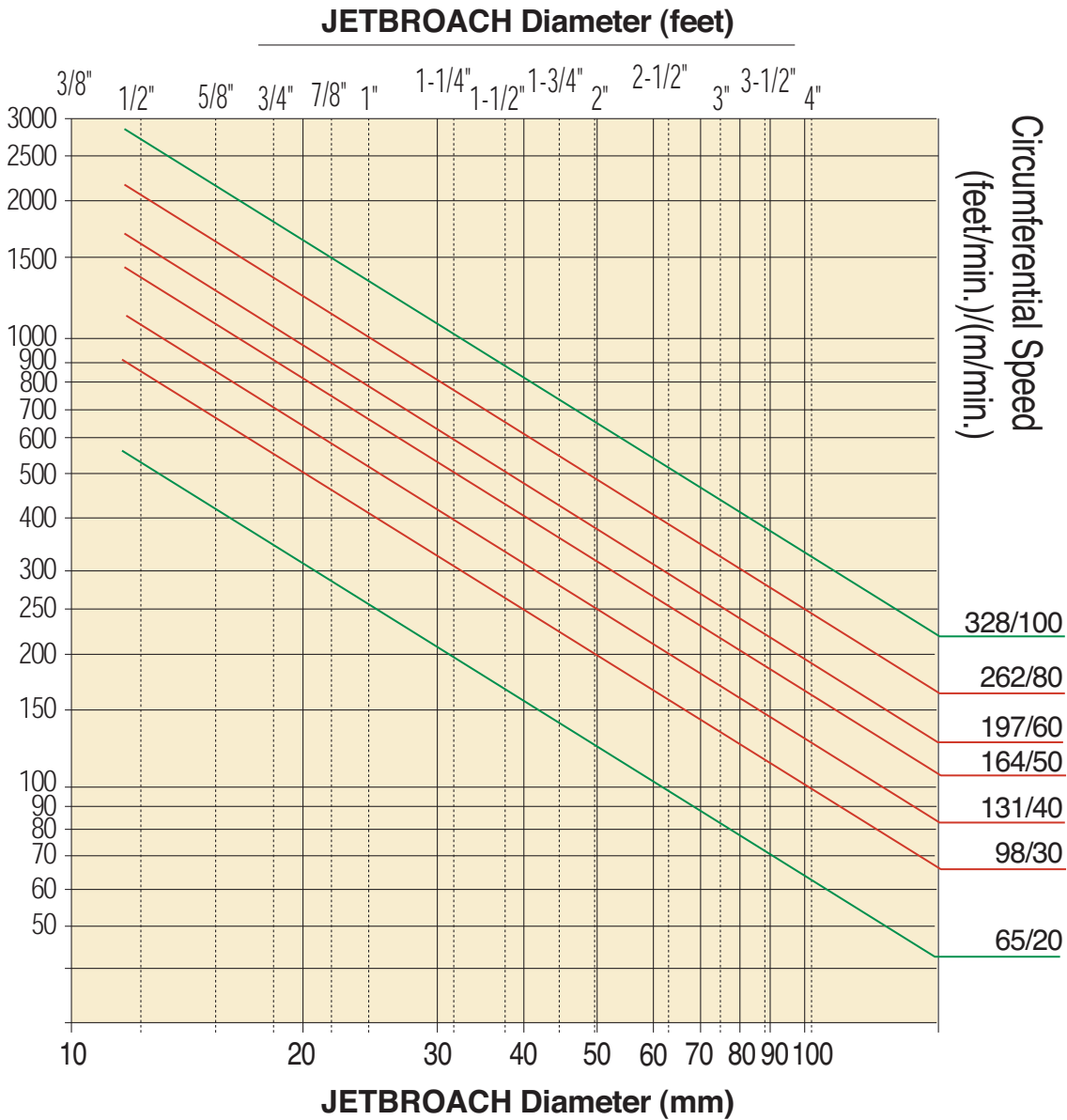


Recommended Feed: 0.001"~0.004"/rev. (0.02~0.1 mm/rev.)



A guide to the selection of circumferential cutting speeds:

	feet/min	m/min
Stainless Steel	65 - 131	20-40
Mild Steel	98 - 164	30-50
Cast Iron	98 - 164	30-50
Brass	164 - 229	50-70
Aluminum	229 - 295	70-90