# For Multi-Port Connection (Automatic) Multi Cupla MALC-HSP Type for High Pressure Use Low spill type for high pressure use

## A single operation enables simultaneous connections of multiple lines. A special design minimizes air admixture in fluid lines upon connection. Suitable for high pressure hydraulic circuits.

- Compared with conventional Multi Cuplas, approximately double flow rates are realized. This could reduce the size of required plates. (Rate of flow increase depends on Cupla sizes.)
- The MALC type realizes a 2 mm axial eccentricity allowance, while the conventional Multi Cupla is only 0.6 mm.
- Special valve design enables connection of socket and plug under dynamic pressure of up to 8 MPa.
- · When connected, the distance between the socket plate and plug plate is designed to be 30 mm for all sizes. This means any size of Cupla can be mounted and used on the same plate.
- Low spill valves minimize outflow of fluid and admixture of air into the fluid line.

MALC-HSP (Thread screw mount) type (Plug)

> MALC-HSP (Thread screw mount) type (Socket)



Specifications								
Body material			Special steel (Nickel plated)					
Model Thread screw mount		ew mount	MALC-1HS	)	MALC-2 to 8HSP			
Model	Flange		ı		MALC-2 to 8HSP-FL			
MPa		25.0 (8.0)		21.0 (8.0)				
Working n	Working pressure * kgf/c		255 (81)		214 (81)			
working p	1033410	bar	250 (80)		210 (80)			
PSI		3630 (1160)		3050 (1160)				
Seal material Working temperature range		Sealing material	Mark		Working temperature range			
		Fluoro rubber	FKM (X-100)		-20°C to +180°C			

<sup>\*</sup> The value in brackets is Max working pressure of individual plug or socket.

Max. Tightening Torque Nm							
Model	1HSP	2HSP	3HSP	4HSP	6HSP	8HSP	
Thread screw mount	30 {306}	50 {510}	53 {540}	65 {663}	80 {816}	95 {969}	
Flange	-		30 {306}				

#### Interchangeability

Socket and plug in the same size can be connected regardless of their end configurations.

Min. Cross-Sectional Area (mm²)							
Model	1HSP	2HSP	3HSP	4HSP	6HSP	8HSP	
Min. cross-sectional area	26	49.5	87	153	227	347	

### Suitability for Vacuum

Not suitable for vacuum application in either connected or disconnected condition.

Admixture of Air on Connection May vary depending upon the usage conditions.							
Model	1HSP	2HSP	3HSP	4HSP	6HSP	8HSP	
Volume of air	0.08	0.14	0.26	0.55	0.95	0.85	

Volume of Spillage per Disconnection May vary depending upon the usage conditions.								
Model	Model 1HSP 2HSP 3HSP 4HSP 6HSP 8H							
Volume of spillage	0.08	0.14	0.26	0.55	0.95	0.85		

Load Required to Maintain Connection When Line Is Pressurized								
Model	1HSP	2HSP	3HSP	4HSP	6HSP	8HSP		
Maximum acceptable load N {kgf}	9300 {948}	16500 {1683}	22000 {2244}	40500 {4130}	55000 {5609}	64500 {6577}		
Minimum load required to maintain connection N (kgf) *	P×170+85 {p×1.7+8.5}	Px345+180 {px3.45+18}			P×1160+260 {p×11.6+26}	Px1360+310 {px13.6+31}		

Assign the actual value of pressure [P (MPa), p (kgf/cm²)] to the above formula to calculate the load. Maintain the connection with the minimum load or more, but not more than the maximum acceptable load

 •Fluid : Hydraulic oil •Temperature : 30°C  $\pm$ 5°C •Fluid viscosity : 32 x 10<sup>-6</sup> m²/s •Density : 0.87 x 10³ kg/m³ [Test conditions]















