# For High Pressure

# 280 Cupla

For hydraulic pressure up to 27.5 to 31.5 MPa {281 to 321 kgf/cm<sup>2</sup>}







Generic Cupla copes with high
pressure lines in hydraulic equipment!
Low pressure loss is ideal for hydraulic
equipment.

- Conforms to international standard ISO 7241-1A.
- General purpose hydraulic Cuplas with the working pressure up to 27.5 to 31.5 MPa {281 to 321 kgf/cm<sup>2</sup>}.
- Structure keeps pressure loss extremely low, particularly ideal for hydraulic applications requiring high flow rates.
- Both socket and plug have built-in automatic shut-off valves to prevent fluid spill out when disconnected. Easy to handle.
- Special steel body material is adopted for its excellent strength and additional quenching treatment is done to withstand hydro pressure impacts.





Specifications							
Body material		Special steel (Bright chromate conversion coating : silver)					
Size (Thread)		1/4",	3/8"	1/2", 3/4", 1"			
Working pressure	MPa	31	.5	27.5			
	kgf/cm <sup>2</sup>	32	21	281			
	bar	31	15	275			
	PSI	4570		3990			
Seal material Working temperature range		Seal material	Mark	Working temperature range	Remarks		
		Nitrile rubber	NBR (SG)	-20°C to +80°C	Standard material		

Max. Tightening Torque Nm {kgf•cm						
Size (Thread)	1/4"	3/8"	1/2"	3/4"	1"	
Torque	28 {286}	40 {408}	80 {816}	100 {1020}	180 {1836}	

Flow Direction
Fluid flow can be bi-directional when socket and plug are connected.
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#### Interchangeability

Different sizes cannot be connected.

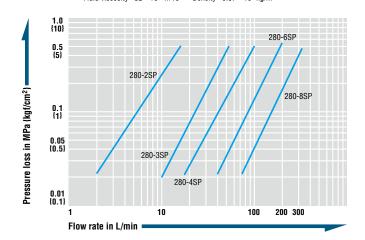
Min. Cross-Sectional Area					
Model	280-8SP				
Min. cross-sectional area	11.4	42.8	79.1	146.5	235.6

Suitability for Vacuum	1.3 Pa {1 x 10 <sup>-2</sup> mmHg}	
Socket only	Plug only	When connected
_	_	Operational

Admixture of Air on Connection May vary depending upon the usage conditions.						
Model	lodel 280-2SP 280-3SP 280-4SP 280-6SP					
Volume of air	0.37	1.02	2.63	8.83	16.04	

#### Flow Rate - Pressure Loss Characteristics

•Fluid : Hydraulic oil •Temperature :  $30^{\circ}\text{C} \pm 5^{\circ}\text{C}$ •Fluid viscosity :  $32 \times 10^{-6} \text{ m}^2\text{/s}$  •Density :  $0.87 \times 10^3 \text{ kg/m}^3$ [Test conditions]

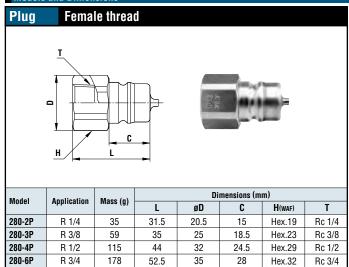


### $\triangle$ Precautions for use

There is no interchangeability between 280 Cupla and HSP Cupla or 210 Cupla. Do not connect each other even if some sizes are approximate.

**Models and Dimensions** WAF: WAF stands for width across flats.

Socket Female thread



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Model	Application	Mass (g)	Dimensions (mm)				
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280-2S	R 1/4	110	46	(27)	19	Rc 1/4	
280-3\$	R 3/8	185	53	(33)	23	Rc 3/8	
280-4S	R 1/2	335	66.5	(39)	29	Rc 1/2	
280-6S	R 3/4	571	81	(48)	35	Rc 3/4	
280-8\$	R 1	871	98	(55)	41	Rc 1	
200 00		0		(00)			

63.5

44

35

41

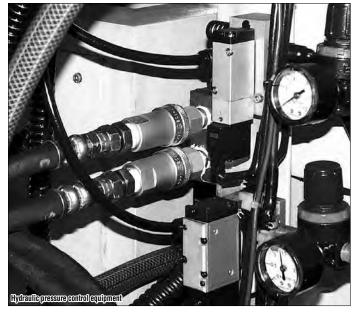
Rc 1

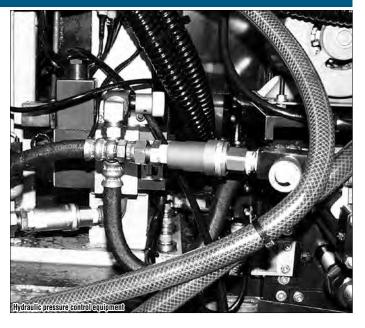
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## **Application Example**

R 1

280-8P





<sup>\*</sup> Internal structural design of 280-6S and 280-8S is partly different from the above drawing.